
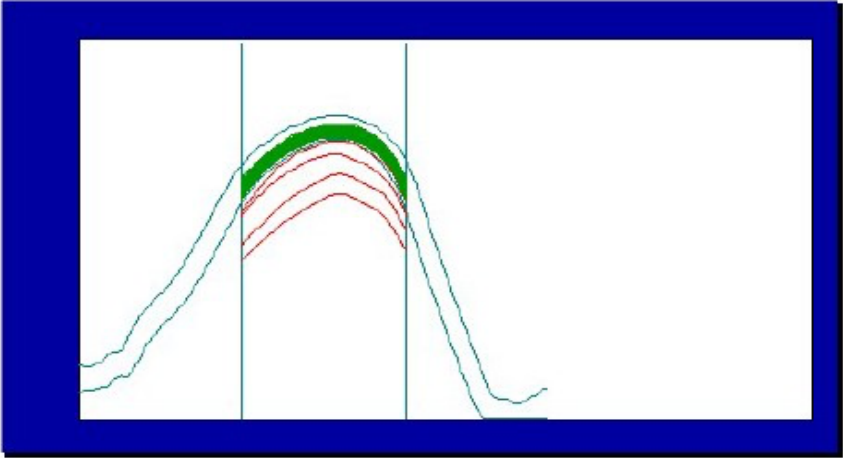
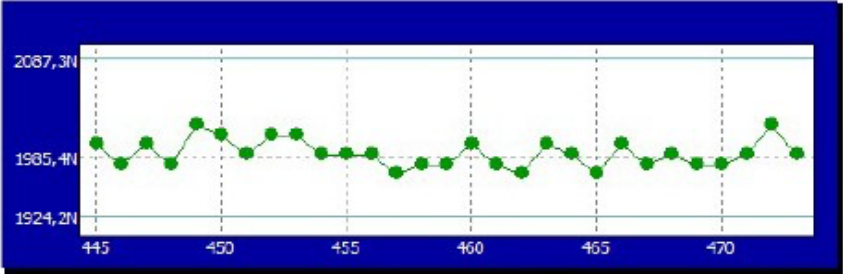


Report showing the record of the contact crimping process made with the Schleuniger ACO 07 device

ACO Report/4760		
Firm:	JB	1 / 1
Address:	FPH JB Traugutta 43 98-300 Wieluń	
Date:	2018-08-27	
Operator:	xxxxxx	
		Signature
Customer:	xxxxxx	
Project:	xxxxxx	
File name:	xxxxxx	
Generated:	xxxxxx	
Measuring series:	xxxxxx	
Device:	ACO07 02723	Device name: xxxxxx
Contact name:	DF322SCFC	Reference number: xxxxxx
Cable cross-section:	0.35mm ²	Tool number: xxxxxx
		Particularities: xxxxxx
+ Tolerance:	+101,9N	Number: 473
Average:	1985,4N	Measurement value: 1987,4N
- Tolerance:	-61,2N	Time: 2018-08-27 08:56:08
Remark:		
		
		
OK:	469	Cp: 2,17
Error:	4	Cpk: 1,92
Crimps:	473	

REPORT DESCRIPTION

Data of the executing company

<h3>ACO Report/4760</h3>			
Firm:	JB		Signature
Address:	FPH JB Traugutta 43 98-300 Wieluń		
Date:	2018-08-27		
Operator:	xxxxxx		
		1 / 1	

Customer and project data

Customer:	xxxxxx
Project:	xxxxxx
File name:	xxxxxx
Generated:	xxxxxx
Measuring series:	xxxxxx

Device data, cable type and measurement results

Device:	ACO07 02723	Device name:	xxxxxx
Contact name:	DF322SCFC	Reference number:	xxxxxx
Cable cross-section:	0.35mm ²	Tool number:	xxxxxx
		Particularities:	xxxxxx
+ Tolerance:	+101,9N	Number:	473
Average:	1985,4N	Measurement value:	1987,4N
- Tolerance:	-61,2N	Time:	2018-08-27 08:56:08

Chart showing the course of the crimping process

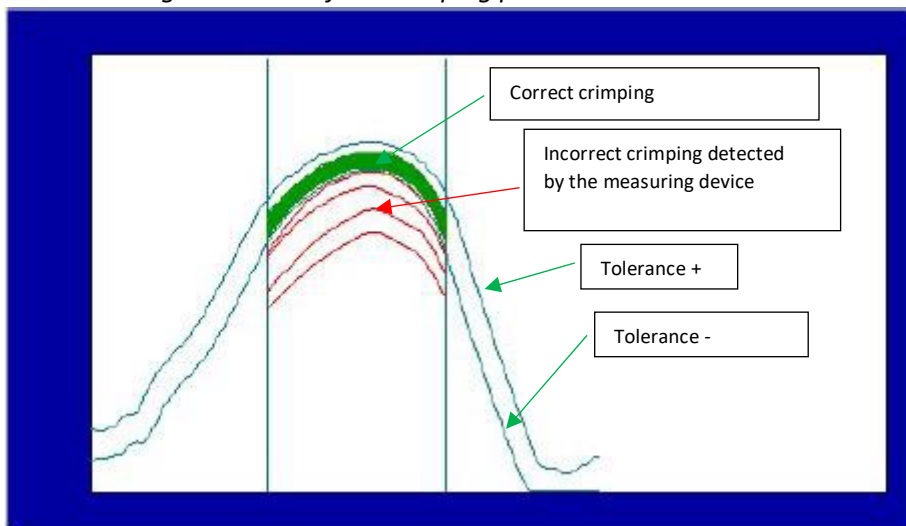
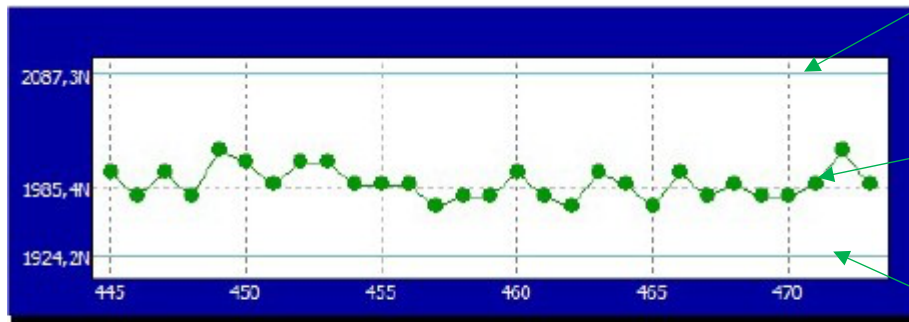


Chart showing a series of correctly crimped connectors



Maximum value including tolerances

Chart showing the correct crimping of 29 contacts in a series from piece 445 to piece 473

Minimum value including tolerances

OK:	469	Cp:	2,17
Error:	4	Cpk:	1,92
Crimps:	473		